Dies

For Taper Pipe Thread (Beaver, Astronic, Piset, Mini-Con)

Standard	Size	Code No.	Material	T.P.I.	Suitable Die-Head
BSPT	AM1/2~3/4"	AS086	Alloy	14	Beaver Auto (Beaver25, AS1, 1.5)
	AM1~1 1/2"	AS087		11	
	AM1/2~3/4"	AS111	HSS	14	Beaver Auto (Beaver25, AS1, 1.5)
	AM1~1 1/2"	AS112		11	
	BE1/2~3/4"	89266	Alloy	14	Beaver Auto (Beaver, Astronic)
	BE1~2"	89267		11	
	M/AT1/2~3/4"	89211		14	
	M/AT1~2"	89227		11	
	AT2 1/2~3"	89228		11	
	AT2 1/2~4"	59803		11	
	AT3 1/2~4"	89229		11	
	AT5~6"	89244		11	
	AT1/2~3/4"	89203	HSS	14	Beaver Auto (Beaver, Astronic)
	AT1~2"	89248		11	
	AT2 1/2~3"	89249		11	
	AT2 1/2~4"	59966		11	
	A1~2" (LARGE)	89133	Alloy	11	Automatic (A-Die-Head)
	A2 1/2~3" (LARGE)	89118		11	
	A3 1/2~4" (LARGE)	89131		11	
	A5~6" (LARGE)	89132		11	
	A1~2" (LARGE)	89160	HSS	11	Automatic (A-Die-Head)
	A2 1/2~3" (LARGE)	89205		11	
	1/4~3/8"	89046	Alloy	19	Manual
	M/AT1/2~3/4"	89266		14	
	M/AT1~2"	89267		11	
	M/AT1/2~3/4"	89211		14	
	M/AT1~2"	89227		11	
	1 1/2~2"	89049		11	
	2~3"	89051		11	
	3 1/2~4"	89052		11	
	1/4~3/8"	89053	HSS	19	Manual
	1/2~3/4"	89203		14	
	1~1 1/2"	89248		11	
	1 1/2~2"	89056		11	
	2~3"	89142		11	
	3 1/2~4"	89184		11	
	1/2~3/4" Mini-Con	89036	Alloy	14	Mini-Con 82, 104
	1~1 1/4" Mini-Con	89037		11	
	AT1/2~3/4" (For Steel Pipe)	89255	HSS	14	Auto (Beaver, Astronic, Supermatic)
	AT1~2" (For Steel Pipe)	89256		11	

Standard	Size	Code No.	Material	T.P.I.	Suitable Die-Head
NPT	AM1/2~3/4"	AS120	Alloy	14	Beaver Auto (Beaver25, AS1, 1.5)
	AM1~1 1/2"	AS121		11.5	
	M/AT1/2~3/4"	89101	Alloy	14	Beaver Auto (Beaver, Astronic)
	M/AT1~2"	89102		11.5	
	AT2 1/2~3"	89245		8	
	AT2 1/2~4"	59912		8	
	AT3 1/2~4"	89246		8	
	AT5~6"	89247		8	
	1/2~3/4"	89157	HSS	14	Beaver Auto (Beaver, Astronic)
	1~2"	89158		11.5	
	2 1/2~3"	89282		8	
	2 1/2~4"	59997		8	
	1/4~3/8"	89100	Alloy	18	Manual
	M/AT1/2~3/4"	89101		14	
	M/AT1~2"	89102		11.5	
	1 1/2~2"	89103		11.5	
	2 1/2~3"	89258		8	
	3 1/2~4"	89105		8	
	1/4~3/8"	89274	HSS	18	Manual
	1/2~3/4"	89157		14	
	1~2"	89158		11.5	
	1 1/2~2"	89159		11.5	
	2 1/2~3"	89273		8	
	2 1/2~3" (LARGE)	89171		8	
	3 1/2~4" (LARGE)	89172		8	

Standard	Size	Code No.	Material	T.P.I.	Suitable Die-Head
BSPT	1/4~3/8" Type RD	89276	Alloy	19	Type RD Die-Head (Automatic)
	1/2~3/4" Type RD	89270		14	
	1~2" Type RD	89271		11	
NPT	1/4~3/8" Type RD	89277		18	Type RD Die-Head (Automatic)
	1/2~3/4" Type RD	89278		14	
	1~2" Type RD	89279		11.5	
BSPS (BSPP)	1/2~3/4" Type RD	89280		14	Type RD Die-Head (Manual)
	1~2" Type RD	89281		11	

Economical Dies

Standard	Size	Code No.	Type	T.P.I.	Suitable Die-Head
BSPT	M/AT 1/2~3/4"	89283	Eco	14	Beaver Auto, Manual
	M/AT 1~2"	89284		11	
	AT 2 1/2~3"	89328		11	
	M 2~3"	89329		11	
NPT	M/AT 1/2~3/4"	89285		14	
	M/AT 1~2"	89286		11.5	
	AT 2 1/2~3"	89330		8	
	M 2~3"	89331		8	

For Parallel Pipe (Condit) Thread (Beaver, Astronic, Piset, Mini-Con)

Standard	Size	Code No.	Material	T.P.I.	Suitable Die-Head
C	19~25mm	89021	Alloy	16	Mini-Con, For Conduit (Manual) (0.25kgs)
	31~39mm	89022		16	
	51~75mm	89023		16	

Standard	Size	Code No.	Material	T.P.I.	Suitable Die-Head
BSPS (BSPP)	1/2~3/4"	89024	Alloy	14	Mini-Con, For Conduit (Manual) (0.25kgs)
	1~1 1/4"	89025		11	
	1 1/2~2"	89026		11	
	2 1/2~3"	89027		11	
	3 1/2~4"	89145	Alloy	11	Mini-Con 104 (0.25kgs)
	3 1/2~4" (LARGE)	89071	Alloy	11	For Conduit (Manual) (0.7kgs)
	1/2~3/4"	89259	HSS	14	Mini-Con, For Conduit (Manual) (0.25kgs)
	2 1/2~3"	89262		11	

Standard	Size	Code No.	Material	T.P.I.	Suitable Die-Head
NPSM	1/2~3/4"	89148	Alloy	14	Mini-Con, For Conduit (Manual) (0.25kgs)
	1~1 1/4"	89149		11.5	
	1 1/2~2"	89150		11.5	
	2 1/2~3"	89151		8	
	1/2~3/4"	89010		14	Manual(63090)
	1~2"	89011		11.5	
	3 1/2~4"	89152		8	Mini-Con 104 (0.25kgs)
	3 1/2~4"	89272		8	Manual (04110)(0.7kgs)

Standard	Size	Code No.	Material	T.P.I.	Suitable Die-Head
Metric Conduit	16~20mm	89110	Alloy	1.5mm	For Conduit (Manual) (0.6kgs)
	25~32mm	89111		1.5mm	
	16~32mm	89208		1.5mm	Auto (Beaver25, AS1, 1.5) Mini-Con 82 (0.25kgs)
	40~63mm	89209		1.5mm	Mini-Con 82 (0.25kgs)